

BDHA

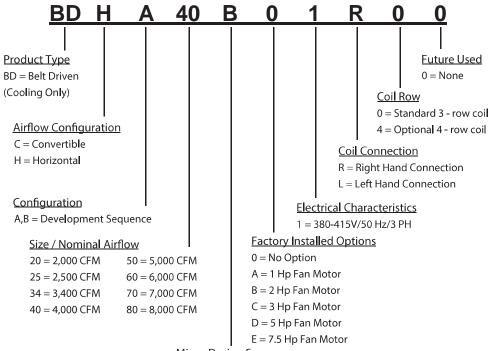
Chilled Water Air Handling Units 2,000-8,000 CFM Series 50Hz







Model Nomenclature



Minor Design Sequence

A = First Design

B = Second Design

C = Third Design

General Data

Product Specification

MODEL		DDIIAGO	DDIIAAC	DDIIA24	DDIIA 40	DDUAGO	BBILLAGO	DDIIA 70	DDLIAGO					
MODEL		BDHA20	BDHA25	BDHA34	BDHA40	BDHA50	BDHA60	BDHA70	BDHA80					
Rated - Volts/Ph/Hz		380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50					
SYSTEM DATA	0511		0.500	0.100				=						
Nominal Airflow	CFM	2,000	2,500	3,400	4,000	5,000	6,000	7,000	8,000					
Nominal Capacity	MBH	60 1 1/4	75	100	120	160	180	210	240					
	Water Inlet Connection Size in		1 1/4	1 1/4	1 1/2	2	2	2	2					
Water Outlet Connection Size	Water Outlet Connection Size in		1 1/4	1 1/4	1 1/2	2	2	2	2					
Water Connection Type		Steel Pipe - MPT												
COIL														
Fin Type		Slit Uncoated	Slit Uncoated	Slit Uncoated	Slit Uncoated									
Fins per inch*														
3-Row coil		14	14	14	14	14	14	14	14					
4-Row coil		12	13	14	13	14	14	14	14					
Drain Connection Size	in	1	1	1	1	1	1	1	1					
FAN														
Fan Type	Double Inlet Centrifugal Forward Curved Wheel													
Dia. x Width		10 x 10	10 x 10	10 x 8	10 x 10	12 x 12	12 x 12	15 x 15	15 x 15					
Qtv		1	1	2	2	2	2	2	2					
Drive Type					Adjustable									
STANDARD FAN MOTOR					,									
Qty of Motor		1	1	1	1	1	1	1	1					
Motor Output Power	hp kW	3/4(0.55)	1(0.75)	2(1.5)	2(1.5)	2(1.5)	3(2.2)	3(2.2)	5.5(4.0)					
No. of Speed		1	1	1	1	1	1	1	1					
V/ph/Hz		380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50	380-415/3/50					
RLA		1.61	1.99	3.67	3.67	3.67	4.90	4.90	8.56					
RETURN FILTER					0.07	0.01	4.00							
Filter Type					Washabl	e Air Filter								
DIMENSION (HxWxD)														
Packing (Shipping)	mm	675 x 1,410 x 970	675 x 1,410 x 970	675 x 1,780 x 970	775 x 1,780 x 970	945 x 2,165 x 1,265	800 x 2.060 x 1.260	980 x 2.470 x 1.325	980 x 2,470 x 1,325					
Unit (Net)	mm	520 x 1,315 x 840	520 x 1,315 x 840	520 x 1,680 x 840	620 x 1,680 x 840			850 x 2,365 x 1,320						
WEIGHT						,,	,,	,,						
Unit (Net) 3-Row Coil	kg	90	92	139	141	181	190	214	235					
			96	145	148	191	201	226	250					

^{*}Note: 1. 3-Row coil is standard coil 2. 4-Row coil is optional coil

^{3.} Unit width and depth do not include size of the mounties feet.



Performance Data - Cooling Capacities Model BDHA

Cooling Capacity for 3-Row Coil

TC = Total Capacity, MBH PD = Water Pressure Drop, Ft of Water SC = Sensible Capacity, MBH EWT = Entering Water Temperature GPM = Water Flow Rate, gpm WTR = Water Temperature Rise

EWT		Rated	WTR							Entering	Air Tei	mp - EDB/	EWR (°F)						
(F)	Unit	Airflow	(F)	72/61			74/63					80/67			84/71				
	Size	CFM		TC	SC	GPM	PD	TC	SC	GPM	PD	TC	SC	GPM	PD	TC	SC	GPM	PD
			8 10	57.16 51.09	42.51 39.84	14.23 10.18	8.21 4.56	66.59 60.02	45.55 42.68	16.58 11.95	10.71 6.03	86.70 80.18	55.20 52.41	21.59 15.97	16.98 9.98	108.70 102.10	61.09 58.31	27.06 20.35	25.23 15.23
	20	2000	12	44.55	37.06	7.40	2.61	53.17	39.80	8.83	3.54	73.21	49.52	12.15	6.17	95.30	55.51	15.82	9.76
			15 8	33.09 69.39	32.40 52.00	4.40 17.27	1.05 12.73	41.51 80.71	35.11 55.66	5.51 20.09	1.55 16.57	62.31 104.80	45.16 67.35	8.28 26.09	3.14 26.18	84.16 131.10	51.13 74.38	11.18 32.65	5.29 38.80
	25	25 2500	10	62.65	49.04	12.48	7.18	73.10	52.35	14.56	9.40	97.19	64.07	19.36	15.44	123.50	71.15	24.60	23.48
	25 2500	2500	12	55.79	46.09	9.26	4.26	65.77	49.23	10.92	5.66	89.15	60.71	14.80	9.61	115.50	67.87	19.17	15.11
			15 8	44.54 93.94	41.42 71.64	5.92 23.39	1.94 12.85	53.91 108.00	44.38 76.77	7.16 27.10	2.70 16.61	77.40 140.00	55.99 93.22	10.28 34.85	5.06 25.79	102.70 173.80	62.79 103.29	13.65 43.27	8.28 37.70
	34 3400	10	84.83	67.55	16.90	7.25	98.71	72.23	19.66	9.44	130.00	88.72	25.88	15.25	163.80	98.87	32.63	22.87	
	34 3400	12 15	75.15 58.13	63.30 56.15	12.47 7.72	4.26 1.84	88.61 71.38	67.84 60.61	14.71 9.48	5.67 2.63	119.30 103.30	84.11 77.40	19.81	9.51 4.98	153.40 136.70	94.33 87.32	25.46 18.15	14.74 8.11	
•			8	113.70	87.06	28.31	9.88	131.40	93.09	32.71	12.71	169.00	113.01	13.72 42.00	19.74	209.90	125.08	52.24	28.84
	40	4000	10	102.50	82.07	20.42	5.57	119.30	87.71	23.76	7.24	156.70	107.55	31.22	11.65	197.37	119.65	39.37	17.48
			12 15	90.30 67.80	76.73 67.31	14.99 9.01	3.24 1.33	106.70 84.49	82.24 72.96	17.71 11.22	4.32 1.94	144.00 124.00	101.99 93.70	23.90 16.48	7.28 3.78	184.90 164.10	114.14 105.55	30.69 21.80	11.25 6.15
40			8	149.70	112.35	37.26	10.84	172.80	120.38	43.02	13.93	221.00	145.82	55.03	21.41	273.30	161.45	68.05	31.06
	50	50 5000	10 12	136.00 121.20	106.17 99.60	27.09 20.12	6.19 3.68	158.00 142.70	113.65 106.93	31.47 23.69	8.04 4.88	206.60 191.20	139.26 132.42	41.15 31.74	12.82 8.11	259.10 244.10	154.99 148.37	51.61 40.52	19.04 12.42
			15	95.90	88.81	12.74	1.65	116.80	95.86	15.51	2.32	166.80	122.01	22.15	4.31	219.60	137.96	29.17	6.95
			8	172.40	130.85	42.91	15.23	198.60	139.83	49.45	19.51	253.70	169.06	63.16	29.93	313.50	186.58	78.04	43.38
	60	6000	10 12	157.60 142.40	124.21 117.51	31.39 23.64	8.79 5.34	182.20 166.10	132.48 125.38	36.29 27.57	11.31 6.98	237.40 220.10	161.71 154.16	47.28 36.53	17.94 11.38	297.30 280.30	179.35 171.93	59.21 46.53	26.60 17.36
			15	117.40	106.83	15.59	2.58	139.90	114.25	18.58	3.49	194.60	143.35	25.84	6.18	252.90	160.47	33.60	9.76
			8 10	198.00 180.50	151.06 143.17	49.29 35.95	13.41 7.70	228.30 208.90	161.39 152.74	56.82 41.61	17.18 9.93	292.10 272.70	195.19 186.53	72.71 54.31	26.44 15.79	361.20 342.00	215.47 206.96	89.93 68.11	38.40 23.47
	70	7000	12	161.90	135.04	26.88	4.62	189.50	144.23	31.46	6.08	252.20	177.65	41.87	9.98	321.80	198.23	53.42	15.27
			15	129.70	121.37	17.23	2.12	156.80	130.41	20.82	2.95	221.60	164.74	29.43	5.37	289.40	184.63	38.44	8.54
			8 10	224.80 205.00	170.91 161.97	55.96 40.84	17.20 9.88	259.50 237.30	182.80 172.82	64.61 47.27	22.11 12.74	332.10 310.20	221.17 211.36	82.67 61.78	34.04 20.33	410.80 389.00	244.34 234.71	102.30 77.49	49.46 30.24
	80	8000	12	185.20	153.20	30.74	6.00	216.10	163.53	35.87	7.84	287.00	201.20	47.63	12.85	366.30	224.81	60.80	19.67
			15	152.00	139.05	20.19	2.87	181.60	148.86	24.12	3.91	253.10	186.88	33.61	6.95	329.70	209.45	43.79	11.01
			8 10	47.19 41.51	38.19 35.81	11.75 8.27	5.81 3.14	55.74 49.55	40.88 38.32	13.88 9.87	7.77 4.27	75.69 68.84	50.54 47.74	18.85 13.72	13.24 7.56	97.59 90.76	56.44 53.69	24.30 18.08	20.66 12.25
	20	2000	12	35.44	33.33	5.89	1.73	42.95	35.67	7.13	2.42	62.22	45.14	10.33	4.60	83.55	50.89	13.87	7.68
			15	23.86	23.54	3.17	0.59	31.55	30.10	4.19	0.96	51.60	41.10	6.86	2.24	71.81	46.50	9.54	3.97
			8 10	57.44 51.37	46.79 44.24	14.30 10.24	9.05 5.03	67.65 60.72	50.02 47.14	16.85 12.10	12.04 6.73	91.55 83.54	61.71 58.43	22.80 16.65	20.42 11.72	117.80 109.80	68.79 65.56	29.33 21.87	31.77 18.90
	25	2500	12	45.08	41.64	7.49	2.91	53.79	44.32	8.93	3.95	76.05	55.44	12.63	7.21	101.40	62.28	16.84	11.90
			15 8	34.40 77.82	32.74 64.48	4.57 19.38	1.23 9.15	42.56 91.30	39.90 69.02	5.66 22.74	1.78 12.08	64.86 122.40	51.13 85.40	8.62 30.47	3.68 20.14	88.16 156.20	57.29 95.51	11.71 38.89	6.28 30.90
_	2.4	2400	10	69.42	60.87	13.83	5.06	81.98	65.04	16.33	6.76	111.80	80.90	22.28	11.60	145.80	91.08	29.04	18.43
	34	34 3400	12	60.35	57.07	10.02	2.88	72.22	60.98	11.99	3.93	101.90	76.80	16.91	7.14	134.80	86.54	22.38	11.63
			15 8	38.51 94.37	37.97 78.51	5.14 23.50	7.06	55.28 110.50	54.15 83.85	7.35 27.51	1.67 9.29	86.23 147.60	70.53 103.55	11.46 36.76	3.60 15.40	117.30 188.40	79.61 115.70	15.58 46.93	6.15 23.62
	40	4000	10	83.87	74.00	16.71	3.88	99.10	79.03	19.74	5.19	135.00	98.26	26.91	8.89	175.70	110.28	35.00	14.07
	40	40 4000	12	72.29	69.14	12.00	2.18	86.78	73.91	14.41	2.99	123.00	93.27	20.43	5.47	162.20	104.77	26.94	8.86
43			15 8	62.75 124.40	61.85 101.01	8.37 30.97	0.87 7.76	64.42 145.70	60.63 108.17	8.56 36.28	1.20 10.22	103.30 193.90	85.41 133.62	13.73 48.28	2.72 16.83	141.00 246.20	96.39 149.30	18.74 61.32	4.67 25.58
	50	5000	10	111.40	95.37	22.20	4.33	131.60	102.15	26.23	5.78	178.60	127.00	35.58	9.83	231.30	142.84	46.08	15.44
			12 15	97.53 72.67	89.51 70.69	16.20 9.66	2.49 1.01	116.60 91.33	95.86 85.55	19.37 12.14	3.40 1.50	163.70 139.70	120.76 111.05	27.18 18.57	6.12 3.14	215.40 189.30	136.17 125.64	35.76 25.15	9.87 5.31
•			8	143.60	118.03	35.75	10.94	167.60	126.03	41.73	14.33	222.40	222.40	55.37	23.49	282.10	172.71	70.24	35.65
	60	6000	10	130.10	112.17	25.91	6.22	152.40	119.52	30.37	8.20	205.30	147.84	40.90	13.77	265.10	165.55	52.83	21.53
			12 15	115.90 92.19	106.24 89.84	19.25 12.25	3.70 1.68	137.00 111.90	113.08 102.86	22.75 14.87	4.94 2.35	189.10 164.30	141.07 131.11	31.40 21.84	8.64 4.56	247.20 218.80	158.13 146.80	41.05 29.07	13.78 7.50
•			8	164.80	136.41	41.04	9.63	192.40	145.52	47.91	12.61	255.70	179.17	63.67	20.71	324.80	199.44	80.88	31.51
	70	7000	10 12	148.60 131.10	129.34 121.98	29.61 21.77	5.43 3.17	174.50 155.70	137.85 130.03	34.77 25.86	7.18 4.27	235.60 216.40	170.58 162.61	46.93 35.94	12.10 7.56	304.70 283.40	190.94 182.20	60.71 47.06	18.96 12.10
			15	99.35	94.56	13.25	1.38	123.60	117.04	16.42	1.93	186.40	150.61	24.77	3.93	249.90	168.91	33.20	6.54
			8	186.90	153.98	46.54	12.32	218.50	164.57	54.42	16.18	290.80	202.94	72.43	26.68	369.50	226.20	92.02	40.61
	80	8000	10 12	169.10 150.60	146.26 138.53	33.70 25.01	6.98 4.14	198.20 178.10	155.89 147.47	39.49 29.57	9.20 5.54	267.80 245.90	193.04 183.93	53.35 40.84	15.55 9.71	346.80 322.80	216.48 206.58	24.45 53.60	8.64 15.60
			15	118.70	115.53	15.78	1.85	144.90	133.93	19.26	2.61	213.60	170.91	28.38	5.12	284.60	191.39	37.82	8.43
			8 10	40.92 35.70	35.57 33.44	10.19 7.11	4.50 2.40	48.77 42.88	38.00 35.63	12.15 8.55	6.11 3.30	68.01 61.49	47.41 44.85	16.94 12.25	10.90 6.17	89.99 82.82	53.34 50.60	22.39 16.51	17.76 10.37
-	20	2000	12	30.03	28.67	4.99	1.29	36.64	33.20	6.09	1.82	55.07	42.38	1.95	3.69	75.33	47.78	12.51	6.36
			15	17.59	17.36	2.34	0.35	25.21	24.82	3.35	0.64	44.87	38.63	5.97	1.74	63.75	43.62	8.47	3.21
			8 10	50.02 44.49	43.67 41.42	12.46 8.87	7.06 3.89	59.28 52.88	46.55 43.97	14.77 10.54	9.49 5.25	82.33 75.21	57.94 54.90	20.51 15.04	16.83 9.57	108.50 100.20	65.05 61.85	27.02 19.98	27.31 16.01
	25	2500	12	38.69	36.97	6.43	2.22	46.38	41.39	7.70	3.03	67.63	52.19	11.23	5.83	91.53	58.54	15.20	9.88
			15	28.15	27.78	3.74	0.86	35.62	33.88	4.74	1.30	56.97	48.20	7.57	2.92	78.73	53.87	10.47	5.12
		24	8 10	67.76 60.00	60.17 56.92	16.88 11.96	7.13 3.90	80.05 71.31	64.23 60.57	19.94 14.21	9.54 5.26	110.10 100.30	80.20 76.03	27.42 19.94	16.62 9.48	143.90 133.20	90.31 85.88	35.85 26.54	26.58 15.62
	34	3400	12	51.48	50.13	8.55	2.17	62.02	56.85	10.30	3.00	90.52	72.23	15.04	5.77	121.70	81.34	20.22	9.67
			15 8	25.71 82.22	25.49 73.30	3.43 20.48	0.44 5.51	44.43 97.00	44.30 78.16	5.91 24.16	7.35	75.43 132.80	66.37 97.30	10.03 33.08	2.84 12.71	104.60 173.60	74.78 109.41	13.91 43.23	5.00 20.30
	40	40 4000	10	72.43	69.18	14.44	2.99	86.16	73.65	17.17	4.04	121.00	92.44	24.12	7.29	160.40	104.03	31.97	11.91
	40	4000	12	61.44	59.85	10.21	1.63	74.36	68.92	12.35	2.27	109.30	87.75	18.16	4.43	146.50	98.52	24.34	7.37
45			15 8	31.95 108.30	30.38 94.02	4.25 26.97	0.36 6.05	53.28 128.10	52.08 100.63	7.10 31.90	0.93 8.10	90.19 174.90	80.38 125.43	11.99 43.57	2.14 13.96	125.70 227.40	90.62 141.21	16.71 56.64	3.80 22.09
-	50	5000	10	96.23	88.97	19.18	3.33	114.60	94.99	22.84	4.51	160.20	119.30	31.93	8.08	211.90	134.76	42.23	13.15
	50	5000	12 15	83.25 57.77	81.10	13.83	1.88	100.30 70.33	89.13	16.66	2.60 1.04	145.70	113.38	24.20	4.96 2.48	195.30 169.30	128.03 117.94	32.44 22.51	8.26 4.34
			8	125.50	56.47 110.21	7.68 31.25	0.68 8.59	147.50	66.46 117.44	9.38 36.75	11.39	122.40 200.60	104.27 145.82	16.27 49.96	19.46	260.30	163.53	64.84	30.74
	60	6000	10	113.00	105.01	22.53	4.84	133.30	111.58	26.57	6.45	184.30	139.12	36.74	11.32	242.80	156.31	48.39	18.32
	30	5500	12 15	99.93 76.72	99.60 74.28	16.60 10.20	2.84 1.21	118.70 94.71	105.59 92.70	19.72 12.59	3.82 1.75	168.80 145.10	132.87 123.56	28.05 19.28	7.04 3.65	224.10 196.50	148.88 138.21	37.23 26.11	11.53 6.18
•			8	144.00	127.37	35.86	7.55	169.30	135.65	42.17	10.01	230.00	168.38	57.39	17.14	299.60	188.81	74.61	27.14
	70	7000	10	128.90	121.06	25.70	4.21	152.40	128.66	30.38	5.63	211.40	160.56	42.13	9.94	278.70	180.31	55.56	16.12
			12 15	112.50 79.12	109.75 76.63	18.69 10.52	2.41 0.89	134.50 92.47	121.37 88.33	22.34 12.33	3.29 1.29	193.10 164.00	153.19 141.87	32.07 21.80	6.15 3.12	256.60 223.90	171.57 158.96	42.63 29.76	10.10 5.37
			8	163.20	143.74	40.64	9.65	192.10	153.29	47.86	12.83	262.20	190.70	65.31	22.08	340.90	214.05	84.92	35.00
	80	8000	10	147.00	136.97	29.29	5.43	173.30	145.48	34.55	7.24	240.10	181.59	47.86	12.76	317.40	204.41	63.26	20.79
			12 15	129.70 97.98	122.91 94.70	21.55 13.02	3.17 1.32	154.30 122.20	137.75 119.44	25.63 16.24	4.29 1.93	219.50 188.50	173.25 161.10	36.46 25.05	7.10 4.09	292.40 255.40	194.43 180.11	48.57 33.95	13.03 6.93
			1.5	27.30	J T. / U	13.02	1.54		JTT	. 0.27	در،،	, 50.50	101.10		T.U2	233,40	100.11	55.75	ر د.د

Features and Benefits



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Proportional Thermostat (Option)



PICV Valve (Option)



Trane Control Valve (Option)



AHU Starter Panel (Option)

Flexibility

Wide performace range availability with 4-row coil option helps increase application variety. Compact size unit allows it to be properly fit in the field

BDHA unit is the general model for horizontal airflow application and BDCB unit is the optional model for BDHA40-80 vertical airflow application

Low Installation Cost

The unit shipped from factory with necessary accessories for operation make it inexpensive to install

General

Air handler units shall be completely factory assembled including coil, condensate drain pan, fan motor(s), filters in an insulated casing dedicated for horizontal application of BDHA model. Unit shall be rated in accordance with ARI Standard 210.

Unit casing

Units casing shall be constructed of zinc coated, heavy gauge, galvanized steel. Exterior surfaces shall be cleaned, phosphatized and finished with a polyester powder painted and weather resistant baked enamel finish. Casing is completely insulated with fire-retardant, permanent, odorless Polyethylene foam.

Fans

Fans are double width, double inlet, multiblade centrifugal type. All fans statically and dynamically balanced and tested after being installed on properly sized hollow or solid shafts. Fan shafts do not pass through their first critical speed as unit comes up to rated rpm.

Fan housings constructed with deformed, streamlined inlets and side sheets. Fan bearings are grease lubricated ball bearings selected for 200,000 hours average life.

Coile

Configured aluminium fin surface shall be mechanically bonded to internally enhanced copper tube and factory pressure and leak tested at 380 psig. Coil is arranged for draw through airflow and shall provide polyester powder painted drain pan constructed of galvanized steel with rubber insulator for BDHA.

Filter

1-inch, washable aluminium filter shall be standard on air handlers. Filters shall be accessible from the side coil panel.

Fan Motor

Motor bearings shall be permanently lubricated. oversized motor shall be available as an option for high static application.

Unit Accessories Options Oversized Motor

Field installed oversized motors shall be available for high static pressure applications.

Discharge Plenum

Accessory discharge plenum shall be available for free blow.

Other Options

Trane Proportional Thermostat

monitors the adjustable control valve by 0-10 Vdc signal, 5_iC - 34_iC temperature setting and connectable with external sensor.

"PICV" Pressure Independent Control Valve (Option-5 Years Warranty)

combines a differential pressure regulator with a 2-way control valve which supplies a specific constant flow for each degree of valve opening regardless of pressure variation in the system. Recommend to use with Trane Thermostat for precise temperature control.

Trane Control Valve

controls the opening and closing of the pipe in the HVAC system for room temperature monitor. Recommend to use with Trane Thermostat for precise temperature control.

*Control valve option cannot be factory installed inside unit. It will be provided separately.

Trane AHU Starter Panel

particularly controls the HVAC system. Integrated with motor and compressor protection system, reliable according to UL/IEC/NEMA standard and easy to install.

PM 2.5 Filter (Option)

Better protection of your health with improved IAQ















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